

In the Matter of:)
)
2001 BUILDING ENERGY EFFICIENCY)
STANDARDS - DUCT TAPE - AB-970)
_____)

PETERS SHORTHAND REPORTING CORPORATION (916) 362-2345

COMMISSIONERS, ADVISORS PRESENT

Arthur Rosenfeld, Commissioner

Rosella Shapiro, Advisor

STAFF AND CONSULTANTS PRESENT

William Pennington

Valerie Hall

Elaine Hebert

Max Sherman

Iain Walker

Lawrence Berkeley National Laboratory

John Proctor

Proctor Engineering Group

ALSO PRESENT

Cliff Schroeder

CASCO

John Taecker

Underwriters Laboratories, Inc.

Danny Walsh

Danny Walsh & Associates

Jerry M. Serra

Tyco Adhesives

Bob Turner

Shurtape

Thomas Trimberger

California Building Officials

Jack Dillon

Rottiers Sales Associates

Robert E. Raymer

California Building Industry Association

ALSO PRESENT

Gary Fernstrom
Pacific Gas and Electric Company

Michael S. Day
Beutler Heating and Air Conditioning

Robert Burt
Energy Consulting Service

PETERS SHORTHAND REPORTING CORPORATION (916) 362-2345

I N D E X

	Page
Proceedings	1
Opening Remarks	1
Overview	1
Presentations	8
M. Sherman, LBNL	8
Questions/Discussion	23
Comment	31
D. Walsh, Danny Walsh & Associates	31
J. Serra, Tyco	33
B. Turner, Shurtape	39
T. Trimberger, CALBO	40
J. Dillon, Rottiers Sales Associates	55
B. Raymer, CBIA	58
Discussion	63
J. Proctor, Proctor Engineering Group	68
G. Fernstrom, PG&E	77
Schedule - Written Comments Submission	97
Adjournment	100
Reporter's Certificate	101

P R O C E E D I N G S

10:20 a.m.

COMMISSIONER ROSENFELD: Good morning, everybody. I'm Commissioner Rosenfeld; I'm actually not the Chair of the Energy Efficiency Committee; that's Robert Pernell, who has a sore back and isn't going to be able to make it. And so I'm pinch-hitting. And I'm not going to do much except take very good notes, so I'm going to turn it over right now to Bill Pennington.

MR. PENNINGTON: Okay, thank you. I'm Bill Pennington; I'm the worker bee on this project right now for the Energy Commission.

The purpose of today's meeting is to have an opportunity for people to comment on what's termed the express terms. That is language that has been made available to the public to respond to the petition for rulemaking that Tyco submitted along with Shurtape.

I wanted to start by just kind of talking about the express terms for a couple of minutes here. There is a document on the table out there that says express terms at the top, and it has some colors splashed on it here and there that I'd like to call to your attention.

1 And the first page of that is the
2 regulatory language that would be amended. I can
3 say at the outset that the Commission tried very
4 hard not to say that this was proposed language in
5 putting this out. That basically the Commission
6 was trying to put out language that potentially
7 was responsive to Tyco's concerns, but at the
8 point of putting it out, was taking no position
9 relative to the merits of that.

10 So, this is language for consideration
11 is basically what it is, rather than saying it's
12 proposed language. And we're very open to
13 comments that different members of the public have
14 on this language, modifying it or whatever.

15 On this three-page handout, the back two
16 pages come out of a document called the initial
17 statement of reasons, which is a document that the
18 Energy Commission files to start a rulemaking.
19 Any regulatory agency has to file an initial
20 statement of reasons. And that document is on the
21 webpage.

22 The last two pages is an excerpt from
23 that document that has somewhat of the rationale
24 of why this language. And so I just wanted to
25 briefly go through that. And there's an attempt

1 here to color-code the first page to the second
2 and third pages so you can relate what's written
3 in English to what's in the regulation.

4 First off, the blue color is indicating
5 that this language would create an exception that
6 would allow cloth-backed rubber adhesive duct tape
7 to be used on specific joints; in particular,
8 buildings, and for a particular time period.

9 So basically this would be allowed,
10 there would be limitations on this allowance. And
11 the allowance would be that you could use cloth-
12 backed rubber adhesive duct tape without having to
13 use mastic in combination with it.

14 So the current requirement, if you look
15 at the first page, all of the stuff that is not
16 underlined is what the current regulation says.
17 And the underlined portion is what is changed.

18 So, basically in section D there, you
19 see that cloth-backed rubber adhesive duct tapes
20 can't be used unless they're in combination with
21 mastic. And so this exception would say you
22 wouldn't have to use mastic for limited
23 situations. Okay, so that's the blue.

24 The yellow is -- this is pointing to a
25 particular section in the regulation. There's

1 actually virtually identical requirements relating
2 to the limitation on the use of cloth-backed
3 rubber adhesive duct tape. It occurs in four
4 places in the standards. It occurs in the
5 nonresidential section of the standards in two
6 places; and it occurs in the residential section
7 of the standards in two places.

8 And the two places for each of those is
9 related to factory-fabricated duct systems and
10 field-fabricated duct systems.

11 So this language is pointing to only one
12 of those four sections. And it's pointing to the
13 section related to field-fabricated duct systems
14 in low rise residential buildings.

15 And when Tyco came to the Energy
16 Commission with their petition, with presenting
17 their petition to the Commission, they said that
18 the particular problem that they were concerned
19 about was not being allowed to use duct tape in
20 production housing. And they were asking for the
21 Commission in particular to focus on some remedy
22 for that. So, that's one of the reasons for this
23 only pointing to low rise residential.

24 Also in nonresidential buildings, you
25 know, a substantial portion of the duct systems

1 are not flex duct systems. And so, you know, in
2 residential that's the common thing. And in
3 nonresidential it's far more limited that that's
4 the case.

5 Related to the difference between
6 factory-fabricated and field-fabricated, it's the
7 Commission's information that factory-fabricated
8 systems in general don't use cloth tape. It's our
9 understanding they typically use mastic in their
10 systems. And again on the flex duct to fitting
11 joint they typically use plastic tape. That's our
12 understanding. So that's sort of the rationale
13 for honing in on this one particular section that
14 would create an exception.

15 The green is a sunset date. And this
16 would allow this exception until January 1st of
17 2004. In most of the correspondence that the
18 industry has had with the Energy Commission they
19 have proposed some sort of a date out there after
20 which a change wouldn't be in effect.

21 In general, they've always suggested a
22 longer date, a later date out there. But in the
23 legislative proposal they made there was a four-
24 year time period on the bill. And in previous
25 comments the point was that there's a potential

1 here for developing a superior product, a superior
2 cloth product. And introducing that into the
3 California market.

4 The way the Energy Commission heard it,
5 anyway, the basic issue that the industry had was
6 that they couldn't do that overnight, and they
7 needed some time to introduce such a product. And
8 so that's basically the rationale of saying, okay,
9 we want that product, that's important to get an
10 improved product here.

11 And so this would allot some time to
12 have that come to market. And so that's sort of
13 the purpose of the sunset date.

14 The way it would work is that after that
15 sunset date the exception would no longer be in
16 place. And you're basically back in the situation
17 with the current requirement.

18 The fuchsia color is related to the idea
19 that there are installation concerns with using
20 cloth tape. And, you know, that most of the
21 researchers that have been in the field have seen
22 significant problems with installation. And so
23 just allowing cloth tape to be used, you know, we
24 need to address those installation problems.

25 So basically these items A, B, C, D and

1 E are specifying what is expected in a very
2 explicit way.

3 If you dig around the code you actually
4 can find these requirements, you know. They're
5 buried in an appendix of the uniform mechanical
6 code. But basically these are made explicit here,
7 you know, right up front, that this is what's
8 going to be needed to be done. So that was the
9 idea.

10 And the last sentence, one might view it
11 as redundant, but basically the last sentence is
12 just to reinforce that there are certain joints
13 that cloth tape is not recommended for use by the
14 industry. And that is nowhere communicated in
15 code. And, you know, certainly part of the field
16 research that's been done on this issue has
17 indicated that cloth tape is not infrequently used
18 on joints that the manufacturers don't recommend
19 the cloth tape to be used on. So this is actually
20 putting into code a prohibition against that
21 practice.

22 So that's basically what I wanted to go
23 over here. Are there any questions about that? I
24 don't want to get into a debate about that,
25 because you'll get your chance. But are there any

1 questions about any of that? Is anything not
2 clear to you?

3 Okay. I would suggest that we hear from
4 Max Sherman next.

5 COMMISSIONER ROSENFELD: Next, can we do
6 that? Thank you.

7 MR. PENNINGTON: There's a few copies
8 here if anybody's interested.

9 DR. SHERMAN: What I'm going to talk
10 about today is mostly background that should help
11 make the decisions. We did file comments in
12 December --

13 (Off-the-record comments.)

14 DR. SHERMAN: Okay, I got it. We did
15 file comments back in December. Those are in the
16 docket so they're available for everybody. I'm
17 not going to go over those in detail, but I am
18 going to go over the background of what we have
19 done relative to this issue, and where we are in
20 the research that we've been doing.

21 My name is Max Sherman; I'm from the
22 Lawrence Berkeley Laboratory. My colleague, Iain
23 Walker, is here, as well.

24 We also have some examples of different
25 things which we can wave around either during the

1 talk or later.

2 We have been doing research in this area
3 for quite some time, and the purpose of our
4 testing has been to develop methods for figuring
5 out how long duct sealants might work; how the
6 different types perform to facilitate the
7 development of new standards and to get that
8 information out so that people can use it.

9 A brief history is that we began doing
10 this in 1995 through the California Institute for
11 Energy Efficiency, because Pacific Gas and
12 Electric wanted to be able to recommend in their
13 own programs which types of sealants should be
14 used on ducts which worked better than others.

15 And so we were commissioned to come up
16 with a test method that would allow some sort of
17 rating of different sealant methods. Didn't start
18 off to be specifically focused on duct tape, but
19 we looked at all the various sealant methods.

20 Our first sets of data came out in 1997
21 and we published that data shortly thereafter.
22 1999 we came out with a second version of the
23 equipment. I'll show you this in a second. And
24 in the last year or so we've gone through a whole
25 other set of rounds. And we're currently doing

1 another kind of testing under the PIER funding.

2 And I'll talk about briefly all of these things.

3 Before I do, I want to point out that
4 there are three basic kinds of joints in a duct
5 system. There's the core-to-collar joint, so
6 that's the inner plastic thing that has the wire
7 and flex duct in it. It attaches to the metal
8 collar. That's normally the primary air sealant
9 joint, and it attaches to the flex duct. So
10 that's an important one.

11 The second one is where that collar, the
12 metal collar attaches to a plenum or a wire -- or
13 a register. So that's a metal/metal joint, and
14 often at a right-angle joint. That was the joint
15 that we used in most of our testing.

16 And there's a third joint, and that's
17 the jacket. That's the outer liner of the flex
18 duct, the one over the insulation. That's not
19 usually a primary air sealant, but it is important
20 for longevity of the duct and for moisture
21 controls, so to avoid condensation and to keep the
22 life of it.

23 All three of those kinds of joints need
24 to be sealed.

25 Well, why did we use the collar-to-

1 plenum joint in our testing? First of all, it's
2 the one where the most amount of observed field
3 failures are. Part of the reason is you can see
4 that joint in the field, whereas the core-to-
5 collar joint is hidden and you can't often see it
6 unless it's fallen off.

7 Second of all, it's the toughest one to
8 seal because it's at an odd angle, it's not a
9 flat-on-flat joint, it's a right-angle joint. So
10 that made it ideal for the kind of testing we
11 wanted to do.

12 Also, it's easy to quantify, because it
13 starts off, the unsealed version has a well
14 defined leakage because of the finger joints
15 associated with it. So it's easy to quantify.

16 The kind of testing we're doing is what
17 you might call test-to-failure testing, where we
18 test it until it stops working. And that allows
19 us to compare different products in different
20 environments, and how well they do. Test-to-
21 failure is quite common in structural testing and
22 a lot of other kinds of testing, where you test
23 perhaps beyond what a service life would be in
24 order to get a comparison rate.

25 This picture is a picture of a plenum

1 and you can see here, perhaps some of you can see,
2 that there was duct tape at this joint and it's
3 fallen off.

4 COMMISSIONER ROSENFELD: Can you help us
5 a little by pointing where things --

6 DR. SHERMAN: Trying to use the pointer
7 on here, it doesn't seem to be working too well.

8 Okay, that's one of the two joints.
9 There's also one here at the top. See those
10 holes? That's the finger joints where the sealant
11 has come off, the duct tape has come off. You can
12 see the remnants down at the bottom of the duct
13 tape that was there. So, that's a duct tape
14 failure in a core-to-collar -- collar-to-plenum
15 joint.

16 Okay, the first longevity testing that
17 we did had two parts to it. One was we baked
18 samples at a high temperature, and the other was
19 we cycled them between a high temperature and a
20 low temperature. And they failed often more
21 quickly with this aging one.

22 We've measured a bunch of surface
23 temperatures. I've given this data before, so I'm
24 not going to go into it in great detail.

25 We tested different kinds of duct

1 sealants. We tested all the common duct sealants
2 that we knew about. We tested what we're calling
3 duct tape here, and what we're calling duct tape
4 is normally cloth-backed natural rubber adhesive,
5 the stuff that, you know, we buy at Home Depot or
6 whatever, and use on everything. That's what
7 we're calling duct tape.

8 Then there's OPP tape, which is oriented
9 polypropylene. That refers to the backing.
10 That's the filmy tapes that you see. Sometimes
11 they're clear, sometimes they're silvered,
12 sometimes you see them as packing tape or they're
13 fiber reinforced. But there's a variety of those
14 kinds of tapes. They have an acrylic sealant,
15 acrylic adhesive.

16 Then there's a foil tape which also has
17 an acrylic adhesive, yet a foil backing. There
18 are butyl tapes which have a thick butyl rubber
19 adhesive and a foil backing. And then we tested
20 mastic and we tested the aerosol sealant developed
21 at LBL.

22 So we tested a variety of all these
23 different kinds of things in our testing.

24 This is a picture of the original test
25 apparatus. The circled section there is actually

1 the test joint. The rest of it is how we get the
2 hot and cold air pumped to it. We could test this
3 one eight samples at once.

4 Periodically we would take the test
5 samples out and measure them with great precision;
6 see how leaky they got. And so we would do that
7 in order to get a leakage history.

8 The basic results were that the duct
9 tapes failed. Whether they were UL181BFX tapes or
10 not, they failed quite quickly. Usually within a
11 matter of a few days. Normally all of them failed
12 within about 60 days. Nothing else failed out to
13 100 days, which is when we didn't run any tests
14 longer than 100 days.

15 So the other tapes all passed; the
16 mastic passed and the aerosol passed in various
17 configurations.

18 The kinds of failures that we observed
19 in the duct tapes were drying or hardening of the
20 adhesive; shrinking of the tape backing, often
21 preferentially different layers appeared to be
22 shrinking, and that led to delamination. The
23 tapes would just, in many cases, pull away or fall
24 off of their own weight.

25 In some cases because of the cycling the

1 adhesive would re-harden where the tapes would
2 stay in place and shrink and uncover leaks. So we
3 saw all of these kinds of failures, and we have
4 some examples.

5 This is a summary table of the backing
6 and the adhesives and the status of it. So the
7 cloth-backed natural rubber adhesive was the
8 things that failed. The acrylic adhesive and the
9 butyl rubber adhesive ones all passed.

10 But there are other combinations here
11 for which there are currently no products on the
12 market, so therefore we didn't test. So we don't
13 know what are the key reasons they failed. So
14 other combinations might pass or might fail.

15 The Department of Energy funded a
16 completion of a Mark-2 apparatus, one that would
17 allow ten aging type tests at once, and 18 single
18 temperature tests simultaneously. We repeated the
19 same kinds of tests that we did over again.
20 Repeated it with new products. I think almost all
21 the duct tapes we used in this one were UL181
22 tapes.

23 We published reports on this, but
24 basically it's the same results. The duct tapes
25 failed, everything else passed.

1 Now, at the last time we had a hearing
2 we heard some issues from the industry. One was
3 they wanted us to test the core-to-collar joint
4 rather than the collar-to-plenum joint because
5 this is the only joint for which there are
6 industry recommendations. And there's a
7 recommended configuration.

8 Also they wanted to know what was good
9 enough. They wanted, rather than a test to fail,
10 they wanted a test to pass that it could show that
11 a product was good enough.

12 So, we have now funding from PIER to
13 look at these issues. Currently we're running 18
14 different configurations of a core-to-collar joint
15 in a heating-only mode. We're running it at the
16 highest temperature that we feel comfortable doing
17 in order to accelerate the process, and that
18 temperature is 200 Fahrenheit because that's the
19 maximum operating temperature listed on the
20 products.

21 And we calculated what it takes to pass,
22 so that at this temperature two years of testing
23 in our apparatus is equal to 30 years in the
24 field, according to our calculations.

25 So ostensibly it will take us two years

1 to determine whether these pass. But we're pretty
2 confident that if we use a visual criteria instead
3 of a leakage criteria that we could tell whether
4 or not they would pass in six months.

5 So, the 18 configurations that we're
6 using involve the industry recommendation, which
7 is two continuous wraps of tape around with
8 strapping. But because we rarely see this
9 configuration in the field despite manufacturers'
10 recommendation, we're doing all the typical
11 variations that we do see in the field. Not a
12 continuous wrap; only one instead of two; and
13 we're doing it without strapping.

14 So we're testing all these various
15 configurations with four different products. Two
16 duct tapes from two different manufacturers; a
17 foil tape; and an OPP tape.

18 And the other thing I'll bring up is we
19 use only clean surfaces for these tests and all
20 our tests. Clearly a dirty surface will cause
21 earlier failures. If we knew a good way of
22 reproducibly making a surface dirty we'd check
23 that out, as well.

24 Because we know in the field surfaces
25 aren't as clean as we get them in the laboratory.

1 It's a dirty environment. Even if people do a
2 good faith job of wiping off the metal before they
3 put it on, there's still likely to be some dirt.
4 And that could be leading to failures, as well.
5 But we're not testing that.

6 Okay, we've been running these tests for
7 only one month, so we don't have a lot of detail.
8 We see no additional leakage in the one month. We
9 see some minor visible changes, some wrinkling, a
10 little bit of adhesive oozing. Doesn't look
11 serious yet.

12 There is one case of the 18 that seems
13 to demonstrate what we would think is a
14 significant, or soon to be significant failure.
15 This is one of our test samples that we took out
16 to measure the leakage. And it's very difficult
17 to see, but in that green circle the duct tape is
18 actually pulling off. It's delaminating into
19 layers. And the white part at the top that you
20 see is where the tape used to be, and that's the
21 adhesive that's left as it's shrinking around.

22 So this is the only significant fail
23 here that we've seen. Now this is not in the
24 industry configuration. It is not strapped and
25 there's only one wrap around, not two. But this

1 is the first failure that we've seen.

2 Our conclusions basically are that you
3 shouldn't use duct tape on the collar-to-plenum
4 joint. It's simply not going to work no matter
5 what you do.

6 You shouldn't use duct tape unless you
7 can assure that all of the industry
8 recommendations are followed. Maybe when we
9 finish our tests we won't even have that. But
10 right now it's clear that if you don't follow
11 those recommendations of two wraps and strapping
12 you are going to get failures.

13 Our testing is incomplete. Clearly we
14 need to continue this work to have really good
15 answers, but today this is what we think.

16 There's some questions that we need more
17 work on like which configurations even in the
18 core-to-collar joint will work, and which ones
19 won't. We have to figure that out because the lab
20 situation and the field situation are very
21 different. We have to make sure that what is
22 going in will work in the field.

23 And in terms of understanding the
24 failures, we can't tell whether it's natural
25 rubber adhesive or cloth backing that's the key

1 reason it doesn't -- that the duct tape doesn't
2 work. Because they only come in one combination.

3 It could be that one or the other is the
4 problem. Or it could be that they're only a
5 problem in combination, we don't know.

6 And if there are going to be new
7 products that may be designed by the industry with
8 superior performance, we have to figure out a way
9 to qualify those so that they can be used if they
10 do, in fact, perform well.

11 So these are all open questions for
12 which we're going to have to do some continued
13 testing. We're going to need at least six months
14 more on our core-to-collar joints so we know which
15 configurations and which ones do and don't work.

16 And while we're doing that we can't test
17 any new products in that configuration because the
18 apparatus is completely utilized.

19 In terms of new products we can do some
20 collar-to-plenum testing. We have some room for
21 doing that. We don't know, under the new
22 configuration, how long we should test for to get
23 acceptance testing in that mode. I'm sure it's
24 going to be at least 60 days, but we really need
25 to do some more work to develop the criteria.

1 I want to end with three recommendations
2 that I have based on the express terms. The first
3 one deals really with that unless clause that was
4 in the old language. Unless such tape is used in
5 combination with mastic and draw-bands. I don't
6 think that that is a good qualification. I think
7 it should be deleted.

8 In some cases, for some of the joints,
9 that's actually going to prove counter-productive.
10 You can't put a draw-band easily on the collar-to-
11 plenum joint.

12 Putting a draw-band on the jacket seal
13 is probably going to cause more problems than it's
14 going to solve because it's going to put more
15 stress on the joint, make it more likely to tear.

16 Also, there are no guidance for how to
17 do this even on the core-to-collar joint to do it
18 right. So, I recommend deleting that clause.

19 The second recommendation is my best
20 guess today is that if the exception language is
21 actually followed it's probably okay, because the
22 twofold wraps and the draw-band will keep the tape
23 from having the kind of failure that we saw
24 already.

25 However, that's already the regulation.

1 It's just nobody knows it because -- and so the
2 question is how are you going to enforce it. And
3 that's not an issue for me, but I would be
4 concerned that you have to have sufficient
5 inspection to make sure you're actually getting
6 that.

7 The second thing is a beaded collar is
8 not always required in the current code. It
9 depends on what the size of the duct and the
10 pressure is. But I think a beaded collar should
11 be required as part of this exception language at
12 all times to keep it from pulling off.

13 So if we're going to include the
14 exception language you have to do something about
15 inspection. And I would add a beaded collar
16 requirement.

17 Finally, this recommendation is really
18 more about qualifying new products that the
19 industry might come up with. I think there has to
20 be some sort of mechanism for allowing new
21 products to come. And I made a rough guess here
22 of some language that would allow that.

23 And basically this language says that
24 you can't use cloth-backed or natural rubber tapes
25 unless the Commission finds that it's okay. And

1 that's up to the Commission to determine how to do
2 that.

3 But since it's not clear whether it's
4 the cloth backing or the natural rubber adhesive
5 that's the problem on the failures, other
6 combinations may or may not work.

7 So I think you need to allow the
8 industry to develop new products and have a
9 mechanism for qualifying them. I don't know how
10 that can most easily be done in the Commission.
11 But I'd recommend finding such a way.

12 And with that I'll take any questions.

13 MR. PENNINGTON: Excuse me, you're going
14 to have to come up to a microphone.

15 (Off-the-record discussion.)

16 MR. SCHROEDER: I'm Cliff Schroeder with
17 CASCO. I have a number of credentials along this
18 field. I manufacture all of the above items that
19 are here. I invented the flex duct; I sit on the
20 UL Advisory Committee; on ad infinitum.

21 I've been in the business since 1960. I
22 think you're on the right track, but you made a
23 statement that there's no place, or no
24 recommendation, we have a full book with the ADC
25 that we spent a lot of time and effort on that

1 fully recommends how this is to be installed.

2 And my question is how many failures
3 have we had with the cloth-backed tape when it's
4 installed in accordance with the ADC
5 recommendations? Has it been tested that way? I
6 don't see that it would fail.

7 DR. SHERMAN: Well, we're in the process
8 of doing that testing now. That's the testing
9 that's ongoing, but --

10 MR. SCHROEDER: But I mean, most --

11 DR. SHERMAN: -- in terms of in the
12 field I think there are people here who are going
13 to make presentations who have a lot more -- who
14 have seen a lot more houses that I have in the
15 field. And I think they can probably address that
16 better.

17 But in terms of our lab testing, we are
18 testing that configuration right now.

19 MR. SCHROEDER: Just in general, you
20 also said that you recommended the beaded collar,
21 just a small -- that's what raised my hand about
22 it. Is that depending on the collar, and the
23 manufacturer decides what the adequacy of the
24 collar is, you can or cannot bead, sometimes it's
25 not good to put a bead because the metal wire

1 going across the bead, it restricts the bond or
2 the tightness of the tape or mastic to make a full
3 seal. And the higher the pressure the more
4 difficult this becomes if you use a bead.

5 Therefore, I think the application
6 should be up to the contractor to use sufficient
7 gauge material to maintain the structure of the
8 collar and not to be mandated by a Commission.

9 MR. PENNINGTON: I might just comment
10 quickly on that. The Air Diffusion Council's
11 guidelines recommends using a beaded collar above
12 a given water gauge. And in fact that water gauge
13 is less than what the California mechanical code
14 water gauge criteria is.

15 So, I mean one possibility is to defer
16 to the Air Diffusion Council, its qualification
17 level. And I don't know what reaction there might
18 be from the people making the collars. But, you
19 know, at least it seems like it ought to conform
20 to the Air Diffusion Council's recommendations.

21 MR. SCHROEDER: Well, what are their
22 recommendations, for example, now that I have, my
23 contingency is, I'm on the Committee for UL for
24 UL181C, which is clamps.

25 Now, they're taking this under full

1 observation or consideration; it's been four years
2 since they've had a meeting. I requested that
3 they have an identification tab on the band or
4 strapping material so that it would hang out
5 underneath the tape so the inspector could see the
6 band, and it would indeed indicate whether that
7 band is on there or not.

8 Because when it was recommended by ADC
9 in all their brilliance, I asked them the same
10 question: how can you see the band underneath the
11 outer jacket. And nobody could answer that
12 question.

13 So that their recommendation of certain
14 items I disagree with. And I still think that as
15 far as the collar and the structure of the collar
16 should be up the contractor; should not be
17 mandated by the state.

18 And I'm more concerned with the
19 identification of the band, for sure, than I am
20 with whether the band's there or not. Would you
21 believe sometimes people don't put the bands on.
22 You can't find them.

23 You can't expect a contractor, or I mean
24 inspector, to go up on 20 feet and look up there
25 and see if that band is there.

1 But if the band is there, and put on
2 properly as ADC recommends, and the second cover,
3 the jacket, is put on, I don't think it will fail.
4 I think that this FX tape is tested by UL, will be
5 quite sufficient. And I think the whole
6 Commission should take the ADC book and
7 recommendation as it stands.

8 MR. PENNINGTON: That was a question for
9 Max, right?

10 (Laughter.)

11 MR. PENNINGTON: Any other questions for
12 Max? And I would like to limit this to questions.

13 MR. TAECKER: I'll try.

14 MR. PENNINGTON: You can certainly have
15 your time to come in and express your affirmative
16 statements whenever you -- later in the hearing.

17 MR. TAECKER: I understand. John
18 Taecker, Associate Manager, Underwriters
19 Laboratories, both in regulatory services and
20 field reports department.

21 I have a couple questions. First of all
22 on your second slide, under objectives, your third
23 bullet item. You say facilitate development of
24 consensus standards, and then you indicate ASTM.

25 Does that mean that you believe ASTM is

1 the only consensus standards process? Or -- what
2 is the --

3 DR. SHERMAN: Certainly not. We are
4 working with ASTM to come up with a test method
5 that will address longevity. I would expect and
6 hope that UL would consider using such a test
7 method, including such a test method in UL181.

8 Certainly it's quite common for UL to
9 adopt ASTM test methods as part of their testing
10 and certification. So --

11 MR. TAECKER: Not necessarily.

12 DR. SHERMAN: -- I have ASTM there
13 because we are actively working with ASTM right
14 now on test methods.

15 MR. TAECKER: Well, maybe I should ask
16 it in a different way is that -- or semi-
17 statement, I'm sorry, Bill, but it's sort of in
18 this, is that UL181B and UL181A and UL181 are ANSI
19 standards. Thus they are consensus standards.

20 We use a standards technical process
21 whereby all stakeholders, all interested
22 stakeholders, whether they be inspectors,
23 manufacturers, other test labs, Energy
24 Commissions, everyone can be involved and be on
25 that Committee.

1 Has Lawrence Berkeley Labs, have they
2 submitted to that consensus process and to the UL
3 recommendations to the UL181 series of standards
4 any comments? Have they presented any of this
5 information to those consensus standards which are
6 referenced in all of the modeled mechanical codes?
7 And has Lawrence Labs asked or sought to also
8 participate in that standards technical panel?

9 DR. SHERMAN: We have not yet done any
10 of those things in any formal way. Our approach
11 was to come up with a consensus test method which
12 was independent of the UL standard, which was a
13 test method. And then approach UL about adopting
14 it as part of the suite of tests that they use for
15 UL181.

16 I'm quite familiar with how ANSI
17 standards work, and the different kinds of
18 standards that they are, and the different
19 standards-writing organizations. So, we
20 understand how these things work. And we do
21 intend, when we get a little bit further in this
22 process, to approach UL to see if there is
23 interest in adopting another test method into the
24 suite of standards.

25 MR. TAECKER: Have you thought of

1 involving UL from the beginning?

2 DR. SHERMAN: Well, UL has been aware of
3 the ASTM process. And, of course, can participate
4 in that open process, as well.

5 We chose not to work first with UL
6 because that's in a limited environment of UL181.
7 We wanted the generic test method first. First
8 you come up with methods of test, then you come up
9 with ratings. That's the normal way of developing
10 it. And the UL standard is more of a rating
11 standard, whereas the test method for ASTM is
12 going to be exactly that, a test method.

13 MR. TAECKER: One other question I have
14 is in regarding your recommendation three, that
15 you are suggesting, if I understand this you're
16 suggesting possibly an appropriate longevity
17 requirements. Do you have any idea of what those
18 might be, or is that, you think, is another
19 meeting to discuss, or to review.

20 I mean because it would seem it's right
21 there, it could be up for interpretation, yes?

22 DR. SHERMAN: Well, the way it's written
23 right here it would be up to the Commission to
24 determine what those would be. I am not through
25 here proposing a specific set. If this were a

1 direction the Commission decided to go, perhaps
2 they could be developed more specifically.

3 This is a general recommendation;
4 obviously the details would have to be worked out
5 if it was desired to go that way.

6 MS. SHAPIRO: But I wanted to add
7 something. I think we did say at our last hearing
8 last summer that we were looking for longevity
9 that was at least 30 years. As long as the house,
10 you know, -- that we're projecting the life of the
11 house.

12 So not six months; not five years; not
13 three years. We're looking in the scale like 30
14 years. This should not be a surprise to anybody.

15 COMMISSIONER ROSENFELD: In fact, I
16 think we said --

17 MS. SHAPIRO: Yes, yes, it was Art who
18 said it, Commissioner Rosenfeld who said it. And
19 he said at least 30 years.

20 (Laughter.)

21 MR. PENNINGTON: So no other questions
22 for Max. Could we hear from people that want to
23 represent the petitioner? Tyco, Shurtape --
24 comments.

25 MR. WALSH: Commissioner, Danny Walsh

1 for Tyco. Can you hear me okay, Bill?

2 MR. PENNINGTON: Yeah.

3 MR. WALSH: I'll speak up.

4 Commissioner, Danny Walsh for Tyco, and with me is
5 Dr. Jerry Serra from Tyco, Bob Turner from
6 Shurtape. We wanted to thank you for the patience
7 you've extended us, particularly Commissioner
8 Pernell and Rosella, for their patience in getting
9 us to a point where we've really got a good
10 dialogue going between Mr. Pennington, Max, LBL
11 and are, you know, frankly at a point where we
12 agree with whatever you're calling it. Bill
13 didn't like to call it a recommendation or a
14 proposal. But I think we're getting very close
15 and had you not pushed us, we wouldn't have gotten
16 there.

17 We're now down to a point where we need
18 to work out the remaining few issues. One that
19 just appeared yesterday late in the afternoon from
20 the building inspectors, which Dr. Serra will
21 address. And we think we are going to be able to
22 accommodate those concerns. And without taking
23 any more time of the folks next to me, I'm going
24 to turn this over to Dr. Serra. And thank you,
25 again.

1 DR. SERRA: Good morning, everyone. I'm
2 Jerry Serra with Tyco Adhesives, currently Vice
3 President of R&D. I've been in this business for
4 about coming up to 29 years in November.

5 So, first of all I want to echo Danny's
6 comments and thank you, especially to the
7 Commissioners and to your staffs for working with
8 us. It's been a long road since June, but I think
9 we have made some progress.

10 And really it's been because the
11 Commissioner and staff have pushed the industry in
12 a direction that I think you wanted us to go.

13 We're here to tell you that we support
14 the express terms that you have sent out. And we
15 also want to repeat our position from last time
16 that we absolutely support energy efficiency.

17 To show our support for the express
18 terms we are prepared to include in each box of
19 tape that's shipped instructions on how to apply
20 it. We are also prepared to print on the cores
21 the key points of the application in the
22 usefulness of the tape.

23 We are also prepared to hold, at our
24 cost, regional seminars, if you will, on the
25 proper use of tapes for sealing flex ducts. And

1 we would even consider printing on the backing,
2 itself, certain application instructions. It
3 would be kind of difficult to print the whole
4 thing because it's so busy, but we'll do our best
5 to put the salient points on there.

6 I would also like to thank Max and Bill
7 for those many long telephone calls working on
8 test methods last fall and through the early
9 winter. We spent a lot of time, and I think again
10 because the Commission -- actually Commissioner
11 Rosenfeld asked us to get together, so we followed
12 your recommendation and we did that.

13 And I think we are better poised today
14 because we did follow your recommendations. I'd
15 also like to thank Iain for his support and help
16 in getting this done.

17 I want to mention one thing and then Max
18 also mentioned it, about new products coming down
19 the pike. The way the current language is
20 written, it's fairly restrictive and I think we
21 can work out a way to -- and Max had some
22 suggestions earlier of how to word the standard to
23 allow for other products coming down the pike.

24 I will tell you that we listened to you;
25 we heard you loud and clear; we heard you want 30

1 years. We believe we have a product now that will
2 give you 30 years. And we believe we have a test
3 method that will make that prediction, which we
4 are working with LBNL on that test method. And
5 we're in the process of, we are discussing it, and
6 we will stand by the offer we had before, that
7 we'll continue to work with LBNL to get better
8 test methods for products that are used as
9 sealants in the industry.

10 So, with that I will entertain any
11 questions that any of you might -- oh, one other
12 question, excuse me.

13 This is really for Max, and I want to
14 clarify something. His testing was run for, I
15 think, 60 days in some cases, or 100 days in
16 another case. That does not -- there's no
17 correlation to 60 days equals five years, equals
18 ten years, equals 20 years or 30 years.

19 So, I think with the method we have we
20 actually can predict a year, the lifetime of the
21 product. And just to give you the general scope
22 of that, it's based on scientific approach. It's
23 based on taking the actual data, the climate data
24 from whatever part of the country, whatever town,
25 city, state in the United States.

1 We take the 30-year average of the
2 highs, the lows, the mins, and then we calculate
3 the attic temperatures. We calculate the duct
4 temperatures. After we calculate those, we then
5 plug that into our what I call our plug-in --
6 model and it will actually come out and predict
7 the lifetime of the product.

8 So, with that I will entertain any
9 questions that anyone may have.

10 MS. SHAPIRO: Was that a question for
11 Max?

12 DR. SERRA: No, it was just a --

13 MS. SHAPIRO: Oh, okay.

14 (Parties speaking simultaneously.)

15 MS. SHAPIRO: Okay.

16 MR. PENNINGTON: -- clarify a little
17 bit. This test method that Jerry's talking about
18 is not in existence now. It has been developed by
19 Tyco and so it's proposed as a future test that
20 perhaps the industry could achieve consensus
21 around for possible future use, and the reference
22 in the standards.

23 DR. SERRA: Another point on that test
24 method, it's not something that we pulled out of
25 the air. It's something that we've used, the

1 principles of it we've been using for years.

2 And one of our other businesses, a
3 customer asked us to develop a coating that would
4 withstand 120 degrees Centigrade for 20 years.
5 That's roughly 250 degrees Fahrenheit.

6 The last time I was here I told you that
7 we were successful in doing that. And we are at
8 our, I think it's at the 19-year mark right now,
9 so we're pretty sure that we're going to hit our
10 target.

11 So that same methodology was used in
12 this; we've also done it in our automotive
13 businesses and we've done it in some other
14 businesses, as well. So we know the model works.

15 MR. TURNER: Bob Turner with Shurtape.
16 I'd just like to say --

17 MS. SHAPIRO: Could you just wait for
18 one minute because I think Max is responding to
19 Jerry.

20 DR. SHERMAN: Well, a quick response and
21 a quick question. The response is Jerry's right;
22 our test method we make no claims that we can turn
23 our results into longevity. Ours is pass/fail; we
24 don't yet know how to do that.

25 But a question is really one of passing

1 the hot potato. If you develop this test method,
2 Jerry, do you foresee it going into UL181B?

3 DR. SERRA: I don't know, Max. We're at
4 the point now where, as you know, we have not
5 shown that to anyone other than your lab and Bill.

6 So we're at the initial stages; we're
7 looking for input. And I guess my hope would be
8 that this could become standard at some point in
9 the future that would have more ramifications than
10 just for tape.

11 DR. SHERMAN: Thank you.

12 MR. PENNINGTON: I guess one thing that
13 brings to my mind is that I'm not sure what is a
14 normal gel time for a proposed change to a UL
15 standard. My guess is three or four years or
16 something like that. But, I don't know.

17 It seems like we're quite a distance out
18 before we would have this confirmed as a standard
19 practice test.

20 DR. SERRA: I think you're right, but
21 we're willing to work on that. I think the
22 message that I want everyone to go away with is
23 that the industry heard last June what the state
24 was looking for. And the industry is responding
25 to what those needs are.

1 But, as you said, it does take time.

2 MR. TURNER: Yeah, I'd just like to say
3 one quick thing. I'm Bob Turner with Shurtape.
4 I'd like to thank the Commission, and I agree with
5 everything Jerry has said.

6 Working -- have developed or is in the
7 process of developing some new products, new test
8 procedures that will help the whole industry. We
9 agree.

10 We do agree with the express terms as
11 written here. And we feel that the testing that
12 we have done with Shurtape also is that the new
13 UL181B affects products when applied according to
14 manufacturers' recommendations, will last 30
15 years.

16 MR. PENNINGTON: Thank you.

17 MS. SHAPIRO: Before you get up I wanted
18 to ask about beaded collars. What do you guys
19 think about the idea of beading should be required
20 as a -- should be in the standards?

21 MR. TURNER: I don't think I can, you
22 know, here again that would be something I think
23 that the flex duct, or sheetmetal industry or
24 whatever, should be involved in. Because I
25 couldn't answer that question.

1 MS. SHAPIRO: Jerry, you're not --

2 DR. SERRA: Yeah, I don't feel qualified
3 to answer that question, either.

4 MS. SHAPIRO: Thank you.

5 MR. PENNINGTON: Okay. Mr. Trimberger,
6 could you come up and talk to us?

7 MR. TRIMBERGER: Hi. I'm Tom
8 Trimberger; I've submitted a letter to the docket
9 on behalf of CALBO opposed to the express terms.
10 Specifically CALBO's opposed to frequent
11 changes to the standards. We don't want to be
12 enforcing a moving target. And sunset dates are
13 very very difficult to enforce and really hurt the
14 credibility of the energy standards, as a whole.

15 I work for Sacramento County Building
16 Inspection. We build about -- or we oversee
17 construction of 4400 single family dwellings a
18 year.

19 Personally, I'm a mechanical engineer by
20 training, which is kind of odd for a building
21 official. In my background I've worked for
22 consulting engineering companies and heating and
23 air contractors doing commercial and residential
24 work.

25 And I've followed a little bit of this

1 stuff. I've followed all the AB-970 hearings; all
2 the energy changes for the years. I've been
3 involved since the, I think it's original 1978
4 energy standards, in some way.

5 Kind of looking at the way the industry
6 has changed over the years, has really improved
7 itself for these duct connections. Air Diffusion
8 Council came out with their requirements for
9 installing and applying flexible duct, connecting
10 them to cores, to collars. That's helped the
11 industry to understand what's going on.

12 That little flyer is included in every
13 box of flex duct that gets out to a job site
14 telling them how to install that. Excellent.

15 In the '94 and '97 uniform mechanical
16 codes they actually took those standards and put
17 them into the installation standards in the
18 mechanical code. Brings that even more into the
19 limelight or the purview of the building official.

20 We went through a lot of these similar
21 arguments in the AB-970 hearings. You know, which
22 joint are we talking about. Do we go with the
23 UL181 standard. Do we throw in the cloth-backed
24 prohibition or not.

25 And that was argued through the hearings

1 and approved. And I guess it's still going on.

2 Since the AB-970 standards were a real
3 rush process, and I've commended Mr. Pennington
4 and the Commission in the past; I think they've
5 passed a lot of really good stuff in there. You
6 can tell I'm real technical, I say really good
7 stuff.

8 (Laughter.)

9 MR. TRIMBERGER: And there's been an
10 enormous amount of training real quick. Southern
11 California Edison Company, PG&E, the utilities all
12 stepped up and did a lot of training. It's
13 ongoing. My Chapter had ongoing training each of
14 the last two months talking about AB-970 energy
15 standards. And making sure that people know what
16 those changes are.

17 There's a lot of big bullet items for
18 those, you know, you look at the energy efficient
19 glazing, the vinyl duct, vinyl frames and the HERS
20 raters, those are some of the big changes that got
21 into the AB-970 standards that are really taking
22 effect in the industry.

23 Another one is the prohibition of cloth-
24 backed duct tape. And in my view that's been
25 about the easiest thing to enforce. Since the --

1 we've been pushing the UL181 for a long time, and
2 that really pushed a lot of people away from the
3 cloth-backed, or the clear plastic vinyl-backed,
4 or whatever, tape.

5 So by the time the AB-970 standards got
6 out there, most people had already given up or
7 moved from cloth-backed tape. So it really hasn't
8 been a big issue at all in the field. It's pretty
9 easy to enforce, looking at what's there.

10 But anyway, going back through the ADC
11 instruction insulation standards have all been
12 pretty consistent, too. The inside core takes two
13 wraps and a strap. The outside liner, the outside
14 covering needs two wraps or a strap. It's pretty
15 simple. Hasn't been a whole lot of -- you know,
16 there's maybe some variations here and there, but
17 that's not a real difficult standard.

18 It's difficult to enforce in that
19 there's a lot of joints in a system; they're up in
20 the air. By the time our inspector gets there,
21 you know, they're covered.

22 So, anyway, we've done all the training
23 on tight ducts, talking about how important tight
24 ducts are in the standards. And it's a difficult
25 thing to enforce any joint up there. We don't

1 regularly take joints apart and say, okay, what
2 you got underneath this liner. Did you get two
3 wraps and a strap. But the industry has been
4 moving that way very strongly.

5 I did hear a previous -- I'm personally
6 kind of happy to see Lawrence Berkeley Lab working
7 with the manufacturers like we just heard on some
8 testing standards that could be appropriate. And
9 the idea of more installation instructions getting
10 out on the job is always welcome.

11 But i would still stick by my published
12 disagreement with the express terms. We don't
13 need a moving standard. We don't need at all
14 sunset dates. We don't need to say do this, and
15 then don't do it.

16 I'm involved in training building
17 inspectors, and, you know, it's pretty easy for a
18 building inspector to understand and enforce
19 something that says, you know, do this so no one
20 gets electrocuted. And don't do this because
21 someone might get contaminated drinking water.
22 Those are important issues.

23 And it takes a little bit more sales to
24 train on energy standards. And I think you'd be
25 taking a big backward step in credibility by

1 changing again.

2 You know, I can say changing it before
3 the ink is even dry, but I haven't seen the ink
4 yet.

5 (Laughter.)

6 MR. PENNINGTON: It's electronic ink at
7 this point.

8 MR. TRIMBERGER: I don't see electronic
9 ink. CALBO has, in the past, you know, lobbied
10 again, where's our code books. You know, we can't
11 keep changing. Years ago the criticism of the
12 energy standards was they changed all the time.

13 Well, they stopped changing all the time
14 and it was good. I don't like seeing this moving
15 target. I don't want to train people don't do
16 that, and then say, okay, well, now you can but
17 only for a little while. You know, they're not
18 going to look for any tape. And the enforcement
19 is going to be worse than it is now. I won't say
20 it's going to be bad, but worse than it is now.

21 (Laughter.)

22 MR. TRIMBERGER: So that is essentially
23 my, explains CALBO's position. Thank you.

24 MS. SHAPIRO: Thank you.

25 MR. PENNINGTON: Any questions? I have

1 a couple questions.

2 COMMISSIONER ROSENFELD: Bill, now you
3 have to talk into the mike. It's my turn to tell
4 you to --

5 MR. PENNINGTON: Well, I always relax --

6 MR. TRIMBERGER: Can I have a question
7 first? Where are the code books?

8 MR. PENNINGTON: Valerie?

9 (Laughter.)

10 MR. TRIMBERGER: Well, you know, we want
11 to get that thing printed.

12 MS. HALL: It's my understanding --

13 MS. SHAPIRO: Into the mike, Val.

14 MS. HALL: Thank you. I'm Valerie Hall;
15 I'm the Manager of the Residential Buildings and
16 Appliances Office here at the Commission.

17 The books, the hard copy version is at
18 the printer. They are being mailed directly to
19 all building departments, possibly as early as
20 next week, probably the first week of April you
21 should actually have them in your hands at that
22 point in time.

23 It will be a copy of the code book,
24 itself, along with a CD-ROM of the -- or at some
25 point you'll also be getting a CD-ROM of the

1 standards and the manuals. But the code book will
2 be in your hands either next week or the
3 following.

4 MR. TRIMBERGER: So that is ten months
5 after everything in effect?

6 MS. HALL: The hard copy version, yes,
7 that's correct.

8 MR. TRIMBERGER: Thank you.

9 MR. PENNINGTON: Okay. You mentioned
10 early on that you're not seeing -- you saw a
11 change of practice to using clear tape from cloth
12 tape that happened, you know, 1998 or something
13 like that, 1999.

14 A major mechanical contractor in this
15 area uses a factory-fabricated system that uses
16 clear tape, and so that, I would expect that that
17 product you would see the clear tape.

18 I'm wondering if you see the same thing
19 happening for other contractors that are just
20 doing a field-fabricated job?

21 MR. TRIMBERGER: Yeah, I've talked to
22 several of them; mostly they're small contractors.
23 And they say, yeah, we switched over a couple
24 years ago.

25 Originally they weren't, you know, they

1 were suspicious and stuff that it doesn't look as
2 strong and as tough, but, you know, I think they
3 tried it and you get more on a roll.

4 MR. PENNINGTON: Okay. Another thing
5 that the manufacturers have suggested that they
6 would be willing to do would be to mark the inside
7 of the roll with some installation instruction;
8 that was one thought.

9 And another thought was to actually mark
10 the backing of the tape so it would be visible on
11 the installation in some way; you know, maybe say
12 this is prohibited to be used -- anything but the
13 flex duct to get a joint, you know, and that's --
14 we'd have to come up with something quite simple
15 to make it reasonable to print that, you know,
16 every four feet or ten feet or whatever it would
17 need to be.

18 Do you see those as positive things?

19 MR. TRIMBERGER: I see those as very
20 positive, yeah. You know, you write something
21 every four feet on a duct, that's pretty severe
22 way of getting the word out.

23 You know, I do, you know, even just
24 insulation instructions with the box. Some kind
25 of simple thing.

1 You know, the industry has been and is
2 still changing. And I think education is really
3 important. That gets the word out to contractors
4 in the field of what does work and what is not
5 allowed.

6 You know, the code's always said that a
7 duct needs to be substantially air tight. And,
8 boy, we've been looking, you know, over the past
9 couple years, we're re-learning substantially air
10 tight in a big way. And learning, you know,
11 metal-to-metal does not seal. Things like that.

12 And so I -- very positive. It may
13 become burdensome for them to, you know, try to
14 write a whole lot on the inside of a tube or every
15 four feet on the duct, but, yeah, I see that as
16 positive.

17 COMMISSIONER ROSENFELD: Actually, Tom,
18 I think Bill's proposal is not that it goes on the
19 duct. You were talking about having it --

20 MS. SHAPIRO: On the tape.

21 MR. PENNINGTON: Prints on the tape.

22 COMMISSIONER ROSENFELD: Let me be very
23 explicit. I think I understand your point. A lot
24 of switching has gone on and you've done a lot of
25 training. And you've got people to back off from

1 a lousy tape, a duct cloth-backed.

2 On the other hand, now Tyco and Shurtape
3 have put quite a lot of work into a product which
4 looks like it's as good as anything else.

5 Supposing they agree that every n feet,
6 and I don't know whether it's two or four or
7 whatever, and on the outside of the tape, itself.
8 So that would take some printing, I understand
9 that. There were some phrase which says,
10 California-approved for collar-to-collar or
11 whatever the words are, so that this new product
12 would then, in some sense, be exempting itself
13 from the prohibition for the traditional old
14 fashioned bad stuff.

15 Then we wouldn't have to backtrack. I
16 mean that could be ongoing approval until at some
17 stage, I guess, ASTM and underwriters Lab can
18 preempt because they have official test
19 procedures. But what would be your take on that?

20 MR. TRIMBERGER: I recognize that new
21 products need to come into the market. There's
22 always been real cheap tape on the market and
23 better tape, good tape that worked, hopefully
24 works.

25 I would strongly, you know, anything

1 like you said, the mark on the tape -- I did say
2 on the duct -- on the tape, would be welcome,
3 telling what is and is not a proper installation.
4 Because a lot gets done out there, obviously.

5 I have one thing that hasn't been
6 brought up. We're saying, okay, AB-970 took the
7 cloth-backed out, and now we're saying, okay,
8 maybe we can put some cloth-backed in, but only
9 till 2004, for a year, year and a half, however
10 soon you want to get this into effect.

11 If it works why are you taking it out
12 again? If you have a product that works why are
13 you sunsetting it out?

14 MR. PENNINGTON: I think the notion of
15 the sunset is that, you know, based on the testing
16 that Max has done with the new configuration, it
17 looks like if you install that to meet the
18 manufacturers' recommendations, you might have,
19 you know, a fairly satisfactory application.

20 I think there's quite a bit of
21 uncertainty around that, however. And so what we
22 really would prefer is we would prefer to have an
23 upgrade to the product be done. But that upgrade
24 to the product can't be done instantaneously.

25 And so I think what -- I mean the key

1 message that I've gotten from the industry is that
2 they need some time to upgrade the product. How
3 much time is sort of the question. And, you know,
4 in the interim they would like to continue to use
5 their current product, which, you know, they argue
6 that UL181BFX is a superior product to the
7 previously manufactured duct tapes.

8 So they argue that they've already made
9 one effort to upgrade their product. And they
10 think that if they install that according to their
11 recommendations, and limit it to the joints that
12 they recommend it be used on, that that's
13 satisfactory.

14 And so this exception is sort of saying,
15 okay, maybe you can view that as satisfactory.
16 But that's not really where California wants to
17 get. California wants to have a superior product
18 that will be lasting 30 summers and won't have to
19 worry about whether or not there's perfect
20 installation out there that they can count on that
21 product, itself, being resistant to installation
22 kinds of problems. So that you can get it on the
23 joint it'll stay there and you don't have to worry
24 about the installation.

25 So the notion here, this would allow the

1 manufacturers to continue to use the UL181BFX
2 product on the condition that they limit where it
3 would be used and on the condition that their
4 recommended practices for installation be
5 observed. And now, perhaps, in addition to that,
6 on the condition that they provide installation
7 instructions to the installers and they label on
8 the product that this product is not to be used on
9 the wrong joints.

10 So that's sort of the whole package
11 here, that that would be in effect for a period of
12 time. But there would be an end to that period of
13 time, because we really want to get to the
14 superior product. And we want the manufacturers
15 to move forward towards bringing the superior
16 product online.

17 And so after a period of time, even with
18 all these stipulations about using the current
19 product, we want to move to a better product.
20 That's sort of the rationale.

21 MR. TRIMBERGER: It's hard for me to
22 understand then training other people by saying
23 this is a good product but you can only use it for
24 so long. This is acceptable but we got to stop
25 doing it pretty soon.

1 You know, you've got projected energy
2 standards change in July 2005, looking at January
3 2004. Is that necessary? That looks like one
4 question to me. And like I said, you know, I've
5 got to sell this to building officials and
6 contractors and everyone else, we got this here,
7 but it's a sunset date.

8 I don't like sunset dates at all. And I
9 don't like changes to the standards between
10 cycles. CALBO is very strong against that. And
11 for me to tell building officials, well, we made
12 this ruling, but now we've got an emergency ruling
13 on duct tape. That's kind of a hard sell.

14 With due respect to manufacturers here,
15 people know a lot more about duct tape than me.
16 I'm not an expert on duct tape. But I'm just
17 telling you what the enforcement side of it is.

18 I guess I got to that, Dr. Rosenfeld,
19 that you asked me, you know, what my take is.
20 Strongly support anything that they can do to get
21 information out there. In the roll, in the box,
22 on the tape, anything that they can do to promote
23 proper use and better joints. I'd strongly
24 encourage that. Helps the installer, helps the
25 inspector.

1 Would that satisfy me? I don't think it
2 would.

3 COMMISSIONER ROSENFELD: -- see a lot of
4 printing on tape as part of the solution. Okay.

5 MR. PENNINGTON: So are there other
6 questions for Tom?

7 MS. HEBERT: I'm Elaine Hebert with the
8 Energy Commission. Just a point of clarification,
9 Tom. When you say you've seen the industry moving
10 away from duct tape already before AB-970, are you
11 speaking from what you and your staff are seeing
12 in Sacramento County, or are you speaking for what
13 building officials are reporting across the state,
14 including, you know, say Fresno, San Luis Obispo
15 and souther California?

16 MR. TRIMBERGER: Probably both. I see
17 it very strongly in my area. But I have heard of
18 it in other areas, also.

19 MS. HEBERT: Thanks.

20 MR. DILLON: Jack Dillon, Rottiers Sales
21 Associates. We're the Tyco representative for
22 northern California. And I cover all the way up
23 to Redding and Santa Rosa and also down to
24 Bakersfield.

25 In this market area there's a contractor

1 that has the bulk of the market share, and they do
2 use the CASCO product. And that's what you're
3 going to find out there quite a bit.

4 But in other areas, like for example
5 Redding, there's four contractors up there that I
6 know very well that they don't like the POP
7 product, and they've been using the UL181BFX
8 product.

9 You go to Reno, same way. Of course,
10 that's a different area, but South Lake Tahoe,
11 Placerville. You get outside the Sacramento area
12 there's a lot of UL181BFX products being used.

13 Secondly, I've done a lot of building
14 official meetings, and there's a lot of confusion
15 out there. I've done recently, two months ago in
16 Oakland, and then Santa Clara, and this is a hot
17 subject, talking to the building officials. They
18 want to enforce what's out there.

19 And because of the confusion I think
20 that with this new proposal, or this new terms
21 that would really clarify a lot of things.

22 We're selling a lot of UL181BFX product
23 in this marketplace and have been. We do sell
24 some of the POP or the plastic product you're
25 talking about. But we still sell a lot of the

1 UL181BFX.

2 And using it with a draw-band, that
3 seems to be working very well. And I don't see
4 any other issues with that.

5 MS. SHAPIRO: So you're seeing a lot of
6 use of cloth-backed duct tape which has been
7 prohibited for close to a year now?

8 MR. DILLON: Yes. UL181BFX, which is
9 approved cloth-backed duct tape, starting June 1st
10 of last year, if you used that you're supposed to
11 use it in conjunction with mastic.

12 MS. SHAPIRO: Right.

13 MR. DILLON: I have not been seeing
14 that, so some have been still using that. The
15 building officials, some are not enforcing that
16 because they're saying it's not enforceable issue.
17 But it's too messy. So some of them are being
18 forced to use the POP or the plastic products.

19 But we're still, I'm telling you we're
20 selling a lot of UL181BFX. And it's trying to get
21 the building officials to enforce it out there,
22 and that's because there is still confusion out
23 there.

24 MS. SHAPIRO: Thank you. Bob Raymer --
25 Bob has been raising his hand --

1 MR. PENNINGTON: Okay, I'm sorry, I
2 didn't --

3 MR. RAYMER: Bob Raymer representing
4 California Building Industry Association. I had
5 intended to speak, but sort of along with what Tom
6 had indicated, we support his assertion that
7 probably about three, four years ago there was a
8 rather significant reduction in the use of the
9 cloth-backed tape in our industry; the sort that
10 goes along with the tight duct protocols that
11 we've put together with the LBL and the Energy
12 Commission.

13 The more that we got out into the field
14 with a rather intensive, it's now a five-year
15 training program that we've been instituting, part
16 of that training was after we get done with the
17 classroom exercise we actually go to some of these
18 production builder sites and actually see how
19 things are being implemented. And then we always
20 do a follow up six months later to see how things
21 have been implemented after the onsite training.

22 And going back to the mid '90s we were
23 seeing a problem with this product. There's no
24 question. But just because there was a whole lot
25 of other products that were, quite frankly, not

1 quite as labor intensive, if you follow this it
2 can be labor intensive.

3 And we've just seen a substantial
4 reduction in its use, I would have to say
5 statewide.

6 Just as we went into the AB-970
7 regulations there were two important dates. The
8 June 1st and then December 31st, I didn't get a
9 single complaint from any of our production
10 builders. Believe me, these are people that
11 complain.

12 (Laughter.)

13 MR. RAYMER: You know, they're never at
14 a loss for something going -- I think it is a good
15 call on this one. So that tells me that the regs
16 have been implemented, and certainly our largest
17 production builders are very aware of the changes
18 in the standards. That they were interested in.
19 This particular item, it didn't get up on the
20 radar screen.

21 MS. SHAPIRO: Bob, I have a question
22 that we asked Tom. If there were new products
23 that had cloth back that we had talked about in
24 the June hearing, and they had writing right on
25 the tape that said, okay to use this flex-to-flex

1 over a collar. Would that be confusing to people?

2 Or would that be --

3 MR. RAYMER: That type of information is
4 helpful providing that it's accurate, okay.

5 COMMISSIONER ROSENFELD: Providing what?
6 I just didn't hear --

7 MS. SHAPIRO: That it's accurate.

8 COMMISSIONER ROSENFELD: Accurate.

9 MR. RAYMER: That it's accurate. There
10 were a number of cases in the '80s where a certain
11 pipe was stamped, and I would have to say
12 fraudulently stamped, with an IAPMO-approved
13 stamp. And that led to a number of problems in
14 southern California at military bases.

15 But as long as it's accurately depicted
16 on the tape that it meets the standard, that's
17 fine. And that can be very useful to the
18 subcontractors.

19 One of the things here that I don't see
20 really having a problem with this language, the
21 fact is much less of our industry is using the
22 cloth-backed material; and the fact is it is
23 somewhat labor intensive to do this correctly.
24 You've got to do all these things to get this to
25 work right. And is there anything else out there

1 where you don't have to do this?

2 And that's a decision, a business
3 decision that somebody's going to make when
4 choosing a product. And so if this gets approved
5 we're going to make sure our membership is made
6 very aware of this exception. But in order to
7 have access to this exception you got to do all of
8 these items.

9 And my gut feeling is they maybe will
10 stick with the current thing that they're using
11 rather than go back to this. That's just my gut
12 feeling.

13 MS. SHAPIRO: Thank you.

14 MR. PENNINGTON: A question, Bob. My
15 understanding is that what BII advocates their
16 training to the largest production builders is to
17 use mastic --

18 MR. RAYMER: Um-hum.

19 MR. PENNINGTON: -- and to use it
20 consistently.

21 MR. RAYMER: Yeah. We're not trying to
22 go after -- we're looking, number one, one of the
23 big questions -- and part of the DOE and CEC
24 contract is that we try to get the largest
25 percentage of production housing so that we access

1 the largest total number of production units built
2 each year.

3 And the people attending these will
4 usually have three to four site superintendents
5 with some of their subordinate staff, so we'll
6 have maybe 10 to 12 people in a classroom at a
7 given time.

8 They're always looking for what can get
9 us the best results at the least cost with the
10 least amount of labor. And so over the time,
11 that's why this product, you know, we're never out
12 there saying use this product only. And we, as a
13 nonprofit association, we can't do that type of
14 thing. But we do indicate that if you want to use
15 this product over here, you've got to do X, Y and
16 Z. If you want to use this product you only have
17 to do X. Obviously, over time, that rings with
18 them. I mean, they have to make a business
19 decision.

20 So, you're right, I mean the type of
21 information we're getting out to there. And we're
22 also seeing what works well out in the field. You
23 know, as we've gone to some of these sites, at the
24 beginning when we started doing these classes in
25 1996 we actually went to some that were already

1 built out and were occupied to do some duct
2 testing.

3 And goodness, there was a real problem
4 with the installation of this material. They
5 weren't banding it. It was hanging off the ducts,
6 so.

7 MR. PENNINGTON: Go ahead.

8 MR. TAECKER: John Taecker, UL, again.
9 I agree with you, Tom, that installation
10 instructions are extremely critical and extremely
11 important to have in the right hands of everybody.

12 I was curious to know about how you
13 would see -- where to find installation
14 instructions. Right now manufacturers of the air
15 ducts are required, and it is expected by UL and
16 enforced by UL, that there are stuffer sheets in
17 every single box of air duct, every 25-foot length
18 of air duct box, which is essentially pretty much
19 what was handed out.

20 And then also this very same information
21 is reprinted in 6-3 standard for installation of
22 factory-made air ducts in the mechanical code.
23 Doesn't that provide enough? Or do you think
24 there ought to be other places where instructions
25 also ought to be?

1 Hate to put you on the spot like that,
2 Tom, but I mean is there any other way we can
3 improve, I guess is my question.

4 MR. TRIMBERGER: I agree the standard is
5 out there. It's not complicated. I was, you
6 know, I tell people when I train inside, like I
7 said, it's two wraps and a strap. The outside is
8 two wraps or a strap. That's not complicated.

9 The stuff that I would value to get out
10 there is to say, okay, this is not -- this product
11 is not listed for, you know, this is for
12 connecting a flex duct to a collar. This is not a
13 collar to the metal plenum connection. This is
14 not made for sealing longitudinal seams in a metal
15 rectangular duct. That stuff would be excellent
16 to get out there.

17 For how to seal the inside of the can,
18 you know, the register box. Some of those
19 locations, how to seal that. That information
20 would be great to get out.

21 I used to think mastic was the only way
22 to do it. And then I tried to use mastic on a
23 round duct in my house and I got an education.
24 Messy, sloppy, hard to use.

25 But those are some of the issues that I

1 would really like to see get out there.

2 MR. TAECKER: Okay, so if I may further
3 on this is that my understanding -- I must have
4 misunderstood you before. So what basically would
5 be helpful then, for example, if the tape, itself,
6 or the air duct, itself, if it referenced say back
7 to this specific part of the code says, shall be
8 installed in accordance with this particular
9 section of code or something like that, not having
10 to reiterate all of the stuff here, but to make
11 sure that somebody knows they've got to go to this
12 place and only to be installed per that. Would
13 that meet that need of what you're suggesting?

14 I mean I understand what you're saying,
15 it's --

16 MR. TRIMBERGER: Yeah, --

17 MR. TAECKER: -- and I want just one
18 other thing just while thinking on this, is that
19 you're basically wanting to make clear in every
20 way, shape or form, the limitations in the use of
21 product?

22 MR. TRIMBERGER: Yeah, I think that's
23 it. There certainly isn't a lot of value to
24 reproducing what's already comes in the ADC box,
25 or what's in the standards.

1 MR. TAECKER: I got it. Okay. Thanks
2 for the clarification.

3 MR. PENNINGTON: I have a kind of follow
4 up question to that. Do you think that those
5 installation instructions show up on the job site
6 consistently? Or do the boxes get left at the
7 warehouse? What do you think?

8 MR. TRIMBERGER: For the flex duct? Oh,
9 they're there. They're always there. It's very
10 accessible, you know. If you were doing that with
11 tape, I don't know, you know, sometimes a couple
12 rolls will go to the job site. So you don't get
13 the whole case that when you put one in the case.

14 Those are very accessible.

15 MR. TAECKER: And I would say, Bill,
16 that even if the installation instructions, that
17 sheet wasn't there at the job site, everyone can
18 still go back to pulling up the uniform mechanical
19 code. But they can go back to the California
20 mechanical code, which has exactly those same
21 installation instructions, the exact same ones,
22 every single one of them are right here.

23 MR. PENNINGTON: I think that's well
24 known that that's true. I think there's some
25 other people have some opinions about whether or

1 not those installation --

2 MR. TAECKER: Well, whether or not the
3 installation instructions -- I'm not discussing
4 the merits of the content of the installation
5 instructions. At this point I'm just saying that
6 the installation instructions are available in
7 many different venues, is what I'm saying.

8 MR. PENNINGTON: Okay.

9 MR. TAECKER: That was all.

10 MR. FERNSTROM: I'm Gary Fernstrom with
11 the Pacific Gas and Electric Company. As long as
12 we're on the subject of installation instructions,
13 I have one here that fell out of the box.

14 My wife gives me a hard time about not
15 reading the instructions, anyway. And this print
16 is pretty fine on this installation instruction.

17 I'll leave it with you, though.

18 UNIDENTIFIED SPEAKER: That's come out
19 of the box? The flex duct box?

20 MR. FERNSTROM: Yes.

21 MR. PENNINGTON: Another question, come
22 on.

23 DR. SERRA: I'd like to respond to that.
24 What we're proposing is to redo what's already out
25 there. And come in with better language, better

1 instructions so we don't see this stuff. Okay.

2 Thank you.

3 MR. PENNINGTON: Okay, I hope you can
4 stick around a little bit. I think there's some
5 other people that, you know, have something to say
6 here that you might be interested in.

7 John Proctor.

8 MR. PROCTOR: Commissioner Rosenfeld,
9 Rosella, now I have to use my glasses --

10 (Laughter.)

11 MR. PROCTOR: Okay, next slide. What we
12 did is we did two things. We did a survey of
13 manufacturers instructions because while we'd
14 heard that there were -- there was sort of a
15 general feeling that the manufacturers
16 instructions are out there all over the place, and
17 all you have to do is follow them. So we decided
18 that we'd go find them and see what that really
19 meant.

20 And the second thing we did is we did a
21 phone survey of contractors, 20 contractors;
22 actually now we have about 30 that we've done this
23 phone survey with, but it's only summarized for 20
24 contractors, on what they report they do with
25 respect to duct tape and sealing ducts.

1 Okay, next slide. We went to look on, I
2 think the previous slide probably said, you know,
3 we went on the internet, we went to distributors,
4 we went to contractors to see what kind of
5 instructions we could find, and we found
6 absolutely none from the duct tape manufacturers.

7 So the manufacturers instructions we're
8 speaking of, in the past, and it sounds like in
9 the future it will be different, which I think is
10 an extremely good idea, there were no instructions
11 found. Only disclaimers. And we couldn't find
12 anything on the pressure-sensitive from the
13 pressure-sensitive tape council, either.

14 With respect to the flex duct
15 manufacturers we did find the instructions.
16 Primarily the Air Diffusion Council instructions.

17 Okay, next slide, please. You don't
18 have to read all that stuff even if your glasses
19 are on. Basically this is a disclaimer by 3M
20 Company about a product that they call a HVAC duct
21 tape.

22 And it goes through all this stuff; it
23 tells you, you know, the surface got to be right,
24 and the temperature's got to be right, and
25 everything's got to be right, and you have to

1 choose what the heck you're going to do because we
2 aren't going to tell you.

3 So, going back to the manufacturers, the
4 tape people's suggestion to do something
5 different, I love that idea.

6 As far as the Air Diffusion Council's
7 instructions there are really three or four
8 relevant instructions. First of all there's an
9 instruction to slide at least one inch of core
10 over the collar, pipe or fitting; to tape it with
11 at least two wraps of duct tape; and to secure
12 with a clamp.

13 And by the way, a footnote says, use
14 clamps as specified in manufacturers UL181
15 installation instructions. And we couldn't find
16 which manufacturer we're speaking of there,
17 whether it was the clamp or who, but we couldn't
18 find that part.

19 Can you alt-tab me to the instructions,
20 please. There we go. So these are the
21 instructions. They run side-by-side going down, I
22 think you probably have copies of these.

23 Side-by-side, one's for a splice, one's
24 for a connection. If you go down to number two,
25 it says essentially the important thing here, what

1 it says for you to do is to tape the core with at
2 least two wraps -- oh, you have to put it one inch
3 over the collar, and tape it with at least two
4 wraps of duct tape, and secure the clamp.

5 And that's really the sum of the
6 instructions with respect to the core to the
7 fitting that we're speaking of.

8 So, let's switch back to the PowerPoint
9 slides, please. Okay, so they don't say a lot of
10 things that we thought they said. They don't say
11 that you need to clean the fitting or collar
12 before taping. They don't say you have to use a
13 continuous piece of duct tape. And they don't say
14 to tape the inner core to the sleeve when joining
15 two sections together.

16 What they say is you butt, you go over
17 the sleeve and you butt the cores together, and
18 you take the two cores. And I think that's not
19 what we want them to do. I think they actually
20 should be taping to the sleeve.

21 Okay, next slide, please. It was
22 interesting to note that on one manufacturer's
23 website we found the attachment, or at least a
24 cousin of the attachment that everybody said
25 earlier should never be done. Which is the take

1 off from a flat piece. And the instructions don't
2 say not to do that.

3 Okay, next slide, please. Conclusion
4 number one. The manufacturers installation
5 instructions, current manufacturers installation
6 instructions, I believe, are inadequate to insure
7 an air-tight and durable joint.

8 Next slide, please. The phone survey,
9 80 percent of the contractors used duct tape where
10 the Air Diffusion Council provided installation
11 instructions. In other words, sleeves and
12 attachments to fittings. Fifty-five percent, by
13 the way, also used it on take offs from plenums
14 where we're generally agreeing it shouldn't be
15 used.

16 Okay, next slide, please. Twenty-five
17 percent use only tape with no clamp. And 17
18 percent use single piece of tape wrapped multiple
19 times. That's sort of an interesting statistic,
20 given that there were 20 contractors. I don't
21 know how you get 17 percent. But let's assume we
22 ignore that for a second. It was a little --

23 (Laughter.)

24 MR. PROCTOR: Seventy-five percent said
25 that the newer tape had held its integrity; said

1 that they were very satisfied with it. It works
2 well when it's done right, they said. Twenty
3 percent said that it doesn't, the newer tape; they
4 aren't satisfied with the newer tape. It looses
5 adhesion over time; it dries up quickly.

6 MS. SHAPIRO: John, what do you mean by
7 newer tape?

8 MR. PROCTOR: Newer tape, what we asked
9 them, and I don't actually have right here the
10 date that we asked them, but we said tapes that,
11 you know, came onto the market, you started using
12 in, I believe, 1998, we said when the UL181B tapes
13 came on the market.

14 MS. SHAPIRO: But you're talking only
15 about cloth-backed natural rubber tapes?

16 MR. PROCTOR: That's correct.

17 MS. SHAPIRO: Right.

18 MR. PROCTOR: That's correct. Which
19 does, by the way, come up with a different -- 80
20 percent, was it 80 percent that actually used the
21 tape, did I say? Eighty percent used cloth-backed
22 tape, 10 percent used the clear tape, whatever
23 that neat little designation was. And there's 10
24 more percent there someplace that -- it's in the
25 survey that you got a copy of.

1 Okay, next slide, please. The
2 contractors' self-reported behavior shows that
3 some follow the manufacturers' minimal
4 instructions, meaning that they actually put it on
5 where they're supposed to put it and clamp it.

6 Okay, and very few follow the virtual
7 instructions like don't put it in a place that we
8 didn't tell you not to put it; or clean it before
9 you do it; or those things.

10 So, I think improved instructions and I
11 mean the question really comes down to to improve
12 instructions, and can we enforce it to the point
13 that we actually get what we want out of the tape.

14 Our recommendation is the cloth-backed
15 rubber adhesive tape should not be allowed until
16 it's proven to work on duct systems as they are
17 actually installed in California.

18 I don't want to lighten that
19 recommendation, however, if the Commission were to
20 decide to make the kind of change that they're
21 talking about, I'd like to comment on what should
22 be in it. Okay.

23 If you were to make a change I think a
24 couple of things should be added, and that is that
25 there should be, in the instructions, mention of

1 overlapping between the core and the metal piece
2 that you're connecting the two. And that
3 should -- and so that will revise your section C
4 and your section D slightly.

5 As far as there was one person's
6 comment, wouldn't it be just good enough to
7 reference a code. Listen, the guys who put this
8 stuff up don't read codes. Some of them, frankly,
9 don't read.

10 UNIDENTIFIED SPEAKER: -- take exception
11 to that.

12 (Laughter.)

13 MR. PROCTOR: And so I actually think
14 that the idea of putting it anyplace that they
15 might see it is a really good idea. And even
16 doing it pictorially, perhaps, you know, a
17 revision of what we have here would be an
18 excellent idea.

19 The last thing I'd like to recommend, or
20 remind people of, what we're trying to deal with
21 here is that distribution losses in the State of
22 California and elsewhere, and over 40 percent of
23 the energy that's going into cooling, and that
24 many of these joints are inaccessible after the
25 house is built. So if we build a bad joint it's

1 there forever.

2 Thanks.

3 MR. PENNINGTON: Are there any
4 questions?

5 DR. SERRA: What I'd like to propose on
6 behalf of the manufacturers, and we would be very
7 willing because it seems like installation
8 instructions keep coming up. And I opened up
9 saying we would be happy to address that.

10 What I would like to say that we'd be
11 very willing to do is to draft up a set of
12 application instructions, and then have them
13 reviewed by CEC Staff, John, Bob, Tom, to let them
14 get out and let the people who are going to use
15 this comment. And then once we have consensus
16 then those would become part of the application
17 instructions.

18 Thank you.

19 MR. PENNINGTON: Yes?

20 MR. TURNER: I think one of the other
21 things that is very important we mentioned a
22 moment ago is it's got to get out to the field.
23 We know that. Even with the installation
24 instructions, we strongly recommend that we work
25 with you all out in the field with contractors

1 showing them, going over the roofs, showing them
2 exactly how it supposed to be used.

3 We can work with building inspectors; we
4 can -- however you all want to do that. But, when
5 you actually go out in the field and show, it's
6 much better than just putting in a piece of paper.

7 MR. PENNINGTON: Any other questions for
8 Mr. Proctor? Gary, why don't you go ahead.

9 MR. FERNSTROM: Thank you. I'm Gary
10 Fernstrom, Senior Project Manager with Pacific Gas
11 and Electric Company in San Francisco.

12 We serve over 9 million customers that
13 faithfully pay their utility bill every month.

14 (Laughter.)

15 MR. FERNSTROM: And for over 50 years
16 we've been helping them try to make effective use
17 of the energy we supply.

18 About a decade ago we started looking
19 into heating and cooling systems in homes. We
20 contracted with John Proctor, Lawrence Berkeley
21 Lab, and so on. And learned that a major source
22 of energy loss in heating and cooling systems is
23 the failure of the sealing of duct systems.

24 So, we would like to see this fixed.
25 And we'd like to see it fixed immediately. We've

1 known fully well for five years that 20 to 30
2 percent of heating and cooling energy and
3 consequently people's money is being wasted.

4 So, we've encouraged the Energy
5 Commission to move quickly to adopt language that
6 would resolve this difficulty in the most
7 effective manner.

8 We think there are two ways possibly to
9 fix it. One is to do as John Proctor has
10 suggested; and that is adopt language that
11 effectively eliminates the use of cloth-backed
12 rubber tape until that tape is demonstrated or
13 changed to work effectively.

14 It seems like with the interim language
15 that's being proposed we're looking at extending
16 the use of this tape for another couple of years
17 pending field studies and the development of some
18 improved product. That leaves a two-year window
19 of opportunity for more duct systems to fail in
20 the meantime. So we think something needs to be
21 done now.

22 There are different opportunities for
23 failure. The material, itself, can fail. The
24 wrong material can be used. That's a failure to
25 use the right material. And it can be installed

1 improperly. Any one of these things can
2 contribute to an ultimate failure in the system.

3 We think that mastic is less prone to
4 variation in quality as a result of installation.
5 So it's probably the most foolproof system with
6 regard to these three opportunities for failure.

7 However, if, in the spirit of compromise
8 with the industry, the Commission wants to adopt
9 express terms that would allow the use of cloth-
10 backed rubber tape for another couple of years, we
11 think there are some additional measures that need
12 to be included in order to make the system as
13 foolproof as possible.

14 Those are that all round ducts should
15 have a bead to prevent the flex duct from slipping
16 off, even after it's banded. Ducts up to 14
17 inches in diameter should be 26 gauge or heavier.
18 And fittings less than 14 inches in diameter
19 should be 14 gauge. This is to prevent the metal
20 duct from collapsing under the tension of the
21 drawband.

22 Sleeve fittings should be at least six
23 inches long, and start collars should be at least
24 four inches long. This would give adequate
25 surface area for the tape to adhere to these

1 collars, as opposed to a short distance which
2 might give inadequate surface area.

3 And the flexible core should be pulled
4 at least one inch beyond the bead, and secured
5 with the drawband, which a) is placed behind the
6 bead and, b) captures the entire circumference of
7 the flexible core.

8 We'll submit these recommendations in
9 writing later. But the important points here are
10 that UL tape should be used. The sheetmetal
11 should be of a gauge adequate to support the
12 tension of the drawband. It should be beaded.
13 And there should be a 50 percent overlap.

14 Now, when you start adding all of these
15 requirements, I think it begins to be an
16 enforcement issue. And it's much easier to see
17 simply whether mastic was used or whether all of
18 these requirements were used in order that we can
19 have confidence that cloth-backed tape will be
20 installed properly.

21 Thank you.

22 MR. PENNINGTON: Questions for Mr.
23 Fernstrom? Jerry.

24 DR. SERRA: Gary, I thought those were
25 great suggestions and I'd like to get those in our

1 hands whenever you can.

2 The only comment that -- the comment I
3 would have to make about mastics is that the tape
4 industry, when you look at a duct, you look up
5 there you'll see the UL181B marking right on the
6 duct tape. Mastics, you don't know. You have to
7 go and find the bucket it came from.

8 So I think the tapes do have that
9 advantage over mastics, in that you certainly,
10 once you look up there you know that you've used a
11 code-approved tape.

12 Thanks.

13 MR. PENNINGTON: Are there any other
14 questions? Yeah, please come up.

15 MR. DAY: Michael Day with Beutler
16 Industries. We do about 20,000 units a year of
17 residential HVAC new construction. We are not
18 currently with field-constructed duct systems; we
19 are not currently using cloth-backed tapes.

20 But with regards to a couple of things
21 that you'd said, one, I was wondering if the
22 gauges that you were proposing for start collars
23 and for splices you would want to go beyond what
24 is required in the SMACNA standard?

25 MR. FERNSTROM: Well, I'm not sure how

1 our recommendation relates to the SMACNA standard.
2 However, this is what we are recommending for our
3 energy efficiency program.

4 MR. DAY: I believe --

5 MR. PENNINGTON: -- quite understand
6 you, Michael. You're saying that SMACNA has lower
7 gauge requirements --

8 MR. DAY: Correct. I'm pretty sure that
9 SMACNA's, I can't quote them off the top of my
10 head, but I'm pretty sure that SMACNA's gauge
11 requirements for start collars are significantly
12 less than what PG&E is recommending.

13 Also, when you get beyond 16 gauge a lot
14 of the forming machinery has difficulty in working
15 with the heavier gauges. Sixteen gauge is
16 actually pretty stout stuff. And the start
17 collars that are being used are significantly less
18 than that in a lot of applications. And having
19 been in a lot of attics within the last couple
20 years, even with big ones, it's pretty tough with
21 your zip-tie gun to break those, to crush those.

22 The majority of clamps that are being
23 used are the Panduit style clamps out there, and
24 they tend to have a cut-off mechanism which will
25 chop that prior to the duct starting to collapse.

1 Plus that, it's a hassle and you don't want to be
2 up in an attic any longer than is necessary.

3 The second thing --

4 MR. PENNINGTON: Let me -- just a
5 second. Maybe there should be a different
6 criteria whether you're using a Panduit strap or
7 a, you know, metal, you know, twist --

8 MR. DAY: Screw clamp.

9 MR. PENNINGTON: -- screw clamp. That
10 might be something that you talk about. I know
11 Jim O'Bannon was working on this a little bit.

12 MR. FERNSTROM: I think the potential
13 for the sleeve to collapse a little bit exists in
14 either case. And we didn't recommend anything as
15 heavy as 16 gauge. We were talking about 26 or
16 24.

17 MR. DAY: Oh, I'm sorry, I thought I
18 heard 14.

19 MR. CARPENTER: Oh, no.

20 (Laughter.)

21 MR. DAY: That was the first thing that
22 made my heart skip.

23 MR. FERNSTROM: Okay, I may have
24 inadvertently said 14, but I meant to say 26 and
25 24.

1 UNIDENTIFIED SPEAKER: We really meant
2 armor plate.

3 (Laughter.)

4 MR. DAY: We've got some decommissioned
5 battleships we could always overhaul.

6 The second thing is a little bit more of
7 a general comment. I know that there has been a
8 lot of research done on houses in general in
9 California. I know that there's a substantial
10 body of evidence showing that the problem to
11 citizens of the state at large with duct losses.

12 But I would also think that I would be
13 remiss in not mentioning that there has been a
14 change, and that there are a considerable number
15 of contractors out there that are doing it,
16 especially with factory-connected systems and
17 factory-built systems that have substantially
18 lower leakage rates.

19 Even in non third-party tested duct
20 systems, we're averaging between 5 and 8 percent
21 without having to do blower-door testing right out
22 of -- just as it comes out of our factory.

23 And that while that's not exactly
24 germane, I think that it could give the wrong
25 impression if everybody's thinking that all duct

1 systems leak 40 to 20 percent without special
2 measures. And it just needed to be addressed.

3 Thank you for your time.

4 MR. FERNSTROM: That's a good point.
5 I'd like to add that our observations and
6 recommendations don't stem from or don't apply to
7 factory systems.

8 MR. PENNINGTON: Okay, Mr. Dillon, have
9 you had a chance to make your comments completely?
10 Okay. Mr. Taecker.

11 MR. TAECKER: John Taecker, Underwriters
12 Laboratories. I think I've said most of what I
13 was going to say, both last June as well as some
14 today.

15 I would want to add, though, to other
16 things that I've said before, is that I applaud
17 the objectives that were posted on the
18 presentation by Max. And especially I like the
19 objectives of facilitating the development of
20 consensus standards and the objective for
21 technology transfer.

22 And in that regard I would encourage all
23 interested parties, anyone in this room, to
24 participate on the standards technical panel for
25 ANSI UL181A and 181B, as well as UL181. Because,

1 again, those are consensus standards. They are
2 under the consensus standards process of ANSI,
3 which is recognized as the consensus process, as a
4 suitable consensus process.

5 And it consists of people from industry,
6 people who install it, people that make it, people
7 that inspect it, people that regulate it. And so
8 I would encourage people -- and also the people
9 that are in research, such as Lawrence Berkeley.

10 I also would, especially on the
11 technology transfer is I would -- I've heard a lot
12 of comments today about something wasn't working
13 this way or that way in the field. But I have not
14 heard any of this information coming back to UL
15 directly with specifics, with evidence. All I've
16 heard is -- I've heard a lot of anecdotal items,
17 and I'm sure there's some details in there. I'm
18 sure there's some evidence in there.

19 But the only way that UL181B or for that
20 matter, any standard, including the California
21 energy standards, are going to change is when
22 there is feedback to the body responsible for that
23 document.

24 And so I would definitely encourage
25 anyone who has information on specific instances

1 where something is not working in the field that
2 has UL181BFX on the tape, we definitely need to
3 hear it. Otherwise we can't take action. And so
4 it becomes a circular issue.

5 So, we definitely respond to them. I
6 work for the field reports department as well, and
7 we are very active in responding to them, and
8 responding to them immediately. So I would
9 encourage those people to contact me.

10 That's my comments.

11 MR. PENNINGTON: Questions?

12 DR. SHERMAN: I just wanted to make the
13 comment that we have been publishing the results
14 of our work on UL181 tape since 1998. So that
15 information has been in peer review journals. It
16 is available for anyone who wants to make sure of
17 it, and UL certainly had full access to that in
18 all the journals.

19 So the data we have been generating is
20 out there, and is available, if the UL process
21 wants to make use of it.

22 MR. TAECKER: If I may, Max, I can
23 appreciate that there is -- that you have
24 published various documents and so forth. What
25 I'm asking is that if you feel that there is

1 information regarding the 181B UL doesn't
2 necessarily go out and read all journals to find
3 all comments regarding every single thing that UL
4 does.

5 Remembering that UL writes about 800
6 standards and UL certifies about 17,000 different
7 product categories, that's 17,000 different types
8 of products, so we may have picked up, but I would
9 appreciate -- I'm just encouraging that if you
10 could, in the future, send it directly to me.
11 Send it directly to our staff involved with UL181.
12 That would get far more attention than if it was
13 just simply something that was referenced in a
14 journal. I hate to say it that way, but
15 unfortunately it will get far more attention if
16 it's directed directly to UL.

17 DR. SHERMAN: Okay, but since you were
18 certainly aware of it by June, last June at the
19 latest, you now know of all those things. So, --

20 MR. TAECKER: That is correct. And I am
21 just asking that those people who have, such as
22 you, and it's great that you're doing the research
23 and all that, and all that you've done. What I'm
24 just asking is that if they can, anytime there is
25 something that comes up, to send it directly to us

1 and we will -- we look forward to that type of
2 input, that type of feedback. That's all.

3 MS. SHAPIRO: John, wait. Don't go
4 away, Max. John, you said you had no evidence of
5 failure of this new type of tape. Right? You had
6 no evidence, nobody had ever submitted anything to
7 you that showed any evidence of failure?

8 MR. TAECKER: I'm saying that I am not
9 aware of any field report that we have received
10 regarding problems with these types of tapes.

11 Now, by saying that, you know, that's
12 just a point. It should not be at all construed
13 either direction. That could not be construed as,
14 gee, there's nothing wrong, but then it could not
15 be construed as, hey, you know, --

16 MS. SHAPIRO: So the things that were in
17 the June hearing that people all had copies of and
18 that were distributed, did you look at those? Did
19 you feel that those were submitted to you?

20 MR. TAECKER: I looked at those. My
21 staff looked at those, and in all the cases that
22 we had information, it was the product was not
23 used in accordance with the manufacturers'
24 installation instructions.

25 And so as far as UL was concerned, that

1 it was not -- it was misuse of the product in
2 those particular instances. And so therefore
3 there was no action we could take.

4 I did not see, and neither did my staff
5 see any of those situations that would have
6 warranted UL to take any further action.

7 Now, I'm very interested and I'm glad to
8 see the next generation, if I may say it that way,
9 or your next phase in your research that you're
10 now doing the -- not the collar-to-plenum, but
11 doing the collar-to-collar connections -- collar-
12 to-core.

13 And if there are failures in that, and
14 that was of the 181BFX tape, then definitely that
15 would be something that we would be taking action.
16 Because that meant the types of installations you
17 were talking about where there was the two wraps
18 of tape and the draw-band, that was as the product
19 is intended to be used. And if that is failing,
20 definitely UL would take the action that would be
21 required to rectify that.

22 DR. SHERMAN: Let me make two comments.
23 One is we shouldn't think that all UL181BFX tapes
24 are the same. We've tested, even in our too-
25 severe versions, many other 181BFX tapes that seem

1 to hold fine without the extra -- without the
2 draw-band or the two wraps or all that sort of
3 thing.

4 The problem is only in the cloth-backed
5 tapes --

6 MS. SHAPIRO: Right.

7 DR. SHERMAN: -- cloth-backed rubber
8 adhesive tapes. They all carry the UL181BFX, but
9 they perform very differently in our sets of
10 tests. So, I don't think we should, you know, tar
11 all the --

12 MS. SHAPIRO: Right.

13 DR. SHERMAN: -- all those tapes. The
14 second thing was in terms of the information being
15 out there, I think it was almost four years ago in
16 August of 1998, when I first met Jerry, he came to
17 the ACEEE conference representing the pressure-
18 sensitive tape council. And there was a very open
19 session, and people shared all of their
20 experiences there.

21 So the industry has been aware of this
22 since let's say late 1998. So none of this is a
23 big surprise. It's been going on for quite some
24 time.

25 MS. SHAPIRO: Thank you.

1 MR. FERNSTROM: Gary Fernstrom from
2 Pacific Gas and Electric Company. I'd just like
3 to make one closing comment. It's not really a
4 question.

5 I believe --

6 (Parties speaking simultaneously.)

7 (Laughter.)

8 MR. FERNSTROM: I believe John Proctor
9 pointed out for us that over half, 55 percent, of
10 the contractors he interviewed were installing
11 these materials in a manner that was not
12 recommended by the tape manufacturer.

13 And Max pointed out that some, if not
14 many, of the cloth-backed rubber tapes failed his
15 test.

16 So I don't believe it's an issue of
17 getting back to UL and telling them about
18 individual failures. I think we have overwhelming
19 evidence that on account of multiple factors these
20 materials aren't working as we would desire them
21 to work.

22 MR. TAECKER: Even though it was not a
23 question can I answer it?

24 (Laughter.)

25 MR. TAECKER: Even if a product is not,

1 if I'm understanding you right, not performing
2 well, or not performing the way you're expecting
3 it to, UL still needs the -- would appreciate the
4 feedback to determine whether there is a need for
5 change.

6 Maybe the change might be so slight as
7 if it might be a change to the installation
8 instructions, or where the instructions are. Or
9 certain markings or something like that that
10 should be considered, that should be required by
11 the standard. Because the standard doesn't just,
12 it's not just on performance tests, but there are
13 also our prescriptive requirements for markings,
14 for installation instructions, for construction of
15 the actual product.

16 And there may be cases where UL will go,
17 yeah, that's an installation issue, and there's
18 nothing that UL can do about it.

19 But there are cases where even knowing
20 that can help effect our evaluation of the
21 product.

22 MR. FERNSTROM: Well, I understand the
23 notion that we can't fix it unless you tell us
24 there's a problem. That's very clear.

25 However, we have 9 million customers

1 that usually don't crawl around in their attics or
2 the spaces, crawl spaces, underneath their homes.
3 They don't know about UL tape or not. They may
4 not even be aware that their systems aren't
5 performing correctly.

6 And I think the obligation lies more on
7 the listing agency to identify the problems, than
8 on the public to necessarily report them.

9 MR. TAECKER: Interesting. Well, I
10 would say that we don't -- we can only be as good
11 as what we have of input. And I don't think I
12 want to have my staff go crawling around in every
13 single attic and crawl spaces and everyplace
14 around.

15 And it makes it a circular issue, maybe.
16 But, anyway, I'll take that under advisement.
17 Thank you.

18 MR. PENNINGTON: Thank you for your
19 patience, Mr. Burt. Your turn.

20 MR. BURT: I'm Robert Burt representing
21 the Insulation Contractors Association. Our
22 interest in this area is indirect, but very
23 strong. Periodically one of our members installs
24 attic insulation and after a couple of months the
25 homeowner irately calls him and says my bills

1 didn't go down hardly at all. And inspection
2 usually determines that the cause is duct leaks.

3 My first comment then goes on to say
4 that of those who have spoken today I strongly
5 support CALBO and Mr. Proctor. And we greatly
6 appreciate PG&E's attention to this matter.

7 I next go to an anecdote which supports
8 what Mr. Proctor's research. My previous life as
9 an officer in the Army Corps of Engineers, when I
10 was introduced to the problem of construction
11 inspection, one of my briefers told me, you should
12 be aware that from time to time you'll be
13 approached by someone who says he has 20 years
14 experience in construction. And when you closely
15 examine that person you'll find that he has the
16 first year done 20 times.

17 (Laughter.)

18 MR. BURT: And that, I think, is quite
19 well illustrated by the findings of Mr. Proctor's
20 survey. People doing the same thing, even though
21 the instructions quite firmly say it's not.

22 The 20 percent leakage that his survey
23 found, I don't think --by the people who thought
24 they were doing what they should -- I don't think
25 is acceptable.

1 I will add that we don't find, as an
2 observation, that the construction part of the --
3 the regular construction builders, the ones that
4 are doing multiple homes, most of them have gotten
5 religion. Our problem is older homes which some
6 of them are being retrofitted. And the homes are
7 done by small constructors. And those are the
8 people who least read new instructions and new
9 details.

10 So, in summary, we feel that we support
11 the comments of CALBO, Mr. Proctor. We say if
12 there's going to be new and better, let's wait
13 till the new and better is out and has the
14 instructions printed on it, and then change the
15 reg.

16 Any questions?

17 MR. PENNINGTON: Okay, thank you. Is
18 there anyone else that would like to speak?

19 I don't know if you want to talk about
20 process from this point on, or -- the notice of
21 proposed action for this proceeding announced a
22 date of April 17th, at which the full Commission
23 could consider adopting the express terms.

24 It's pretty obvious to me, and I would
25 guess the Committee feels this, as well, that the

1 express terms should not be adopted as they stand.
2 And that there probably should be some refinement
3 of them in some way if they're to be adopted at
4 all.

5 And if there was to be a refinement to
6 be made, then we would need to put out 15-day
7 language which would be basically a revision to
8 this that would allow the public 15 days to
9 comment on the revision.

10 And since the Commission meets every 14
11 days, we can't fit 15 days into 14 days, so in
12 general it takes two Commission meetings after the
13 original published adoption date for 15-day
14 language to come back.

15 So, I don't know what date it is, but it
16 would be somewhere in the middle of May when
17 potentially the Commission could adopt 15-day
18 language.

19 So, that's --

20 MS. SHAPIRO: Bill, excuse me. I don't
21 remember if our notice said that there was an
22 absolute closing date for any comments. Do you
23 remember? Was there -- we asked for things in
24 advance of the meeting, but did it say no comments
25 after such-and-such a date?

1 MR. PENNINGTON: Comments must be
2 allowed until the date of adoption.

3 MS. SHAPIRO: Okay.

4 MR. PENNINGTON: And so, you know, it
5 will be --

6 MS. SHAPIRO: We could comment on the
7 day of adoption, but in some cases we say -- we
8 have a hearing and then we say, okay, people learn
9 new things in the hearing and heard other people,
10 so you now have ten days, two weeks, whatever, to
11 write in comments.

12 MR. PENNINGTON: Right.

13 MS. SHAPIRO: I don't think we said that
14 in this notice.

15 MR. PENNINGTON: We did not say that.
16 Usually we say it at the end of a hearing when
17 someone --

18 MS. SHAPIRO: I think that would be a
19 good idea to say, that was my point.

20 MR. PENNINGTON: Yeah. If there are
21 written comments, it would be very desirable to
22 get them within one week. I think the Committee
23 is going to want to try to make a decision soon.
24 And so if we have to wait another week or longer
25 than that, until we can start deliberating on the

1 full information, that's just a delaying factor.

2 So, --

3 MS. SHAPIRO: I would actually like to
4 ask people who participated, or who sat and
5 listened, are there people who want to submit
6 written comments?

7 Yes. Is one week enough? Is ten days,
8 is one week enough? Okay.

9 UNIDENTIFIED SPEAKER: Ten days. Ten
10 days.

11 MS. SHAPIRO: Oh, wait, ten days
12 somebody wants?

13 (Laughter.)

14 (Parties speaking simultaneously.)

15 MS. SHAPIRO: The person who's going to
16 write them says ten days.

17 Okay, why don't we say ten days, then,
18 calendar days. That's a good compromise. That's
19 the same as a week.

20 So, are you amenable to that,
21 Commissioner Rosenfeld?

22 COMMISSIONER ROSENFELD: Sure.

23 MS. SHAPIRO: So all written comments
24 commenting on things that you heard today and
25 learned today would be due in ten calendar days.

1 Which somebody else can figure out, because I'm
2 not going to.

3 UNIDENTIFIED SPEAKER: The 31st.

4 MS. SHAPIRO: Thank you. Well, the 31st
5 is a Sunday, so how about Monday, April 1st, but
6 they have to be serious comments.

7 (Parties speaking simultaneously.)

8 MS. SHAPIRO: Oh, okay, how about
9 Tuesday?

10 MR. PENNINGTON: How about the Friday,
11 instead of going that way?

12 MS. SHAPIRO: Okay, the person who
13 wanted to have it ten days, is Friday the 29th
14 okay?

15 UNIDENTIFIED SPEAKER: Let's go the next
16 week. Tuesday, the 2nd.

17 MS. SHAPIRO: Tuesday, the 2nd, is just
18 fine with me. Is that fine with you?

19 COMMISSIONER ROSENFELD: Yeah.

20 MS. SHAPIRO: Okay, thank you. Is there
21 anything else that you want to say? Bill, is
22 there anything you want to say?

23 MR. PENNINGTON: No. Thank you very
24 much for everyone's comments.

25 (Whereupon, at 12:35 p.m., the workshop
26 was concluded.)

CERTIFICATE OF REPORTER

I, PETER PETTY, an Electronic Reporter,
do hereby certify that I am a disinterested person
herein; that I recorded the foregoing California
Energy Commission Workshop; that it was thereafter
transcribed into typewriting.

I further certify that I am not of
counsel or attorney for any of the parties to said
workshop, nor in any way interested in outcome of
said workshop.

IN WITNESS WHEREOF, I have hereunto set
my hand this 13th day of April, 2002.

PETERS SHORTHAND REPORTING CORPORATION (916) 362-2345